

QUALITY CERTIFICATE

BOPP self-adhesive packaging tape is composed of biaxial-oriented polypropylene (BOPP) film and adhesive covering based on Acrylic polymer. This BOPP tape supplied in jumbo rolls is used for production of narrower BOPP tape rolls for sealing of cartons and other purposes. The BOPP tape is available clear, brown, yellowish and colored. 36, 38, 40, 43, 45, 47, 49, 50, 59

BOPP PACKING TAPE JUMBO ROLL'S					
Roll's width, mm	1280±20	1280±20	1280±20	1280±20	1280±20
Roll's length, m	4000±200	4000±200	4000±200	4000±200	4000±200
Total Thickness of tape, mic	36	38	40	43	45
BOPP Film Thickness, mic	23	23	23	23	25
Acrylic polymer covering thickness, mic	13	15	17	20	20
Color of tape	WHITE	CLEAR	CLEAR	CLEAR	CLEAR
Type of adhesive	Water base	Water base	Water base	Water base	Water base
Tensile strength	12kg/mm ² , 70N/2.5CM.	13kg/mm ² , 70N/2.5CM.	14kg/mm ² , 70N/2.5CM.	14.5kg/mm ² , 80N/2.5CM.	15kg/mm ² , 75N/2.5CM.
180° peel adhesion	450g/in, ≥ 4.6N/2.5 CM	450g/in, ≥ 5.0N/2.5 CM	450g/in, ≥ 5.4N/2.5 CM	450g/in, ≥ 6.0N/2.5 CM	450g/in, ≥ 6.4N/2.5 CM
Temperature resistance	115	115	115	115	115
Temperature mode of application	-60&+80	-60&+80	-60&+80	-60&+80	-60&+80
Elongation at break	100%	105%	110%	115%	120%
Test temperature	-10	-10	-10	-10	-10
Test humidity	≥120%	≥130%	≥150%	≥170%	≥180%
Initial tack (14#)	≥10	≥12	≥14	≥16.5	≥18.5
Holding power	>24 hrs HOUR/2.5CM	>24 hrs HOUR/2.5CM	>24 hrs HOUR/2.5CM	>24 hrs HOUR/2.5CM	>24 hrs HOUR/2.5CM

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BOPP PACKING TAPE JUMBO ROLL'S				
Roll's width, mm	1280±20	1280±20	1280±20	1280±20
Roll's length, m	4000±200	4000±200	4000±200	3300±150
Total Thickness of tape, mic	47	49	50	60(59)
BOPP Film Thickness, mic	25	28	28	37
Acrylic polymer covering thickness, mic	22	21	22	22
Color of tape	WHITE	CLEAR	CLEAR	yellowish
Type of adhesive	Water base	Water base	Water base	Water base
Tensile strength	15.5kg/mm ² . 70N/2.5CM.	16kg/mm ² . 70N/2.5CM.	16kg/mm ² . 80N/2.5CM.	18kg/mm ² . 90N/2.5CM.
180° peel adhesion	450g/in, ≥ 6.8N/2.5 CM	450g/in, ≥ 7.2N/2.5 CM	450g/in, ≥ 7.2N/2.5 CM	450g/in, ≥ 9.2N/2.5 CM
Temperature resistance	115	115	115	115
Temperature mode of application	-60&+80	-60&+80	-60&+80	-60&+80
Elongation at break	125%	130%	130%	160%
Test temperature	-10	-10	-10	-10
Test humidity	≥190%	≥200%	≥200%	≥250%
Initial tack (14#)	≥20	≥20	≥22	≥22
Holding power	>24 hrs HOUR/2.5CM	>24 hrs HOUR/2.5CM	>24 hrs HOUR/2.5CM	>24 hrs HOUR/2.5CM