

## Raw Material Specifications

Brand Name	POLY FILM PACKS	Document No.	QAD-MATSPEC-008
Prepared by:	QA Manager	Rev. No.	0
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Parameters	Standards
Product Type	Uncoated Poly film/Biaxially Oriented Polypropylene (BOPP)Film/Co-extruded on both sides with heat sealable polyolefinic copolymers.
Application	Cigarette Industry Packing the packet of cigarettes
<b><u>Dimensions, units</u></b>	
Width, mm	119(+0.5,-0)
Length, m	min 3300
Internal Core diameter ,mm	121±0.5
External Core diameter ,mm	330 max
<b><u>Physical Properties</u></b>	
Grammage, g/m <sup>2</sup>	20±10%
Thickness, μm	20±1
Sealing Range ,°C	100-140
Tensile Strength ,MN/m <sup>2</sup> (Strain rate-50%/min)	MD 170 TD 210

Pallet &Packaging

Must Fully Protect the Reels From Damage and Deformation

Each Pallet Must Carry a Label With The Following Information:  
Manufacturer/Origin-Order Number-Product date-Pallet Number-  
Description Material  
Gross weight & Net weight-Reel Width-Reel  
Length

Handling & storage condition

Safety data sheet required